

# Addendum: Installation of the Brass Plug on the Air Cooler

## IMPORTANT NOTICE:

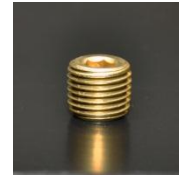
On the air cooler, there are three ports. The two large ports are for oil in and oil out. The small port can be used for any of the following:

1. Supply line for a by-pass oil filtration system.
2. Port for engine oil temperature or engine oil pressure gauge.
3. Other uses such as oil supply for a secondary turbo, etc.

This port should be blocked off if you do not intend to use it for any of the above.

**To block this port off properly, follow these steps PRIOR to installation of the air cooler:**

1. Identify the  $\frac{1}{4}$  pipe-plug brass insert that fits this port (provided with kit).



2. Wrap the brass plug with Teflon pipe-sealing tape and install into the cooler. Tighten until snug, and then add  $\frac{1}{8}$ <sup>th</sup> of a turn. **DO NOT OVER TIGHTEN.**



3. After installation of the oil cooler system, check for oil leaks with the engine running. Add another  $\frac{1}{8}$ <sup>th</sup> of a turn if necessary. **DO NOT OVER TIGHTEN.**



Please call 1-888-967-6653 if you have any questions.